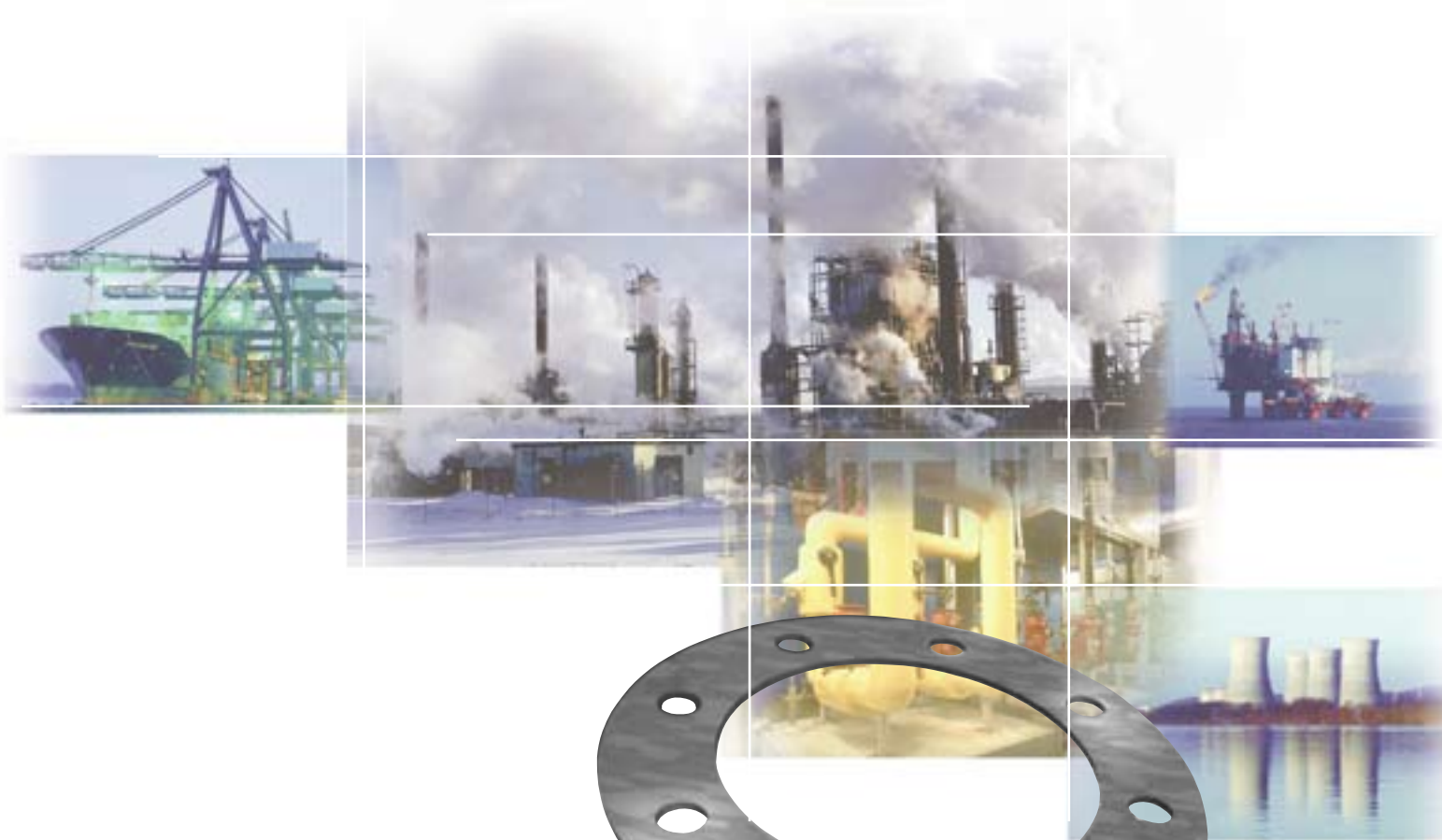


S H E E T M A T E R I A L S



Manufacturers and distributors of sealing and jointing materials.

Novus Sealing Limited manufactures and trades a variety of high quality products designed for fluid sealing applications in the industrial and manufacturing sectors. Our company ethos is to provide honesty, reliability and a high level of service and dependability through all aspects of our business, adding value to our products and ensuring we sustain a competitive edge.

Over the years we have enhanced our technical facilities to develop more new products and provide guidance and training programmes for some of the world's largest chemical and petrochemical plants. We have our own dedicated Research & Development team who ensure high quality technical support for all our products. We constantly look to provide a balanced mix of quality sealing products with a warmth of service.

Novus Sealing continues to invest in Quality and Environmental Systems such as ISO 9001, ISO 14001, TS16949 and is an API 6A approved manufacturer of Ring Type Joints for the oil industry. Novus Sealing has won the coveted Business of the Month award for industry and has redeveloped its training facilities in the UK and opened a new operation in Australia. Our products are traditional in function but our outlook is progressive and evolving.



## Contents

This brochure outlines our sheet material products and provides guidelines on their correct selection, storage and assembly. For more information on any of the areas covered please contact our sales or technical support teams who will be happy to assist.

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### Product Selection

1

---

### Novus Compressed Fibre Jointing

Novus 10, Novus 20, Novus 26, Novus 28, Novus 30 (Supra), Novus 34, Novus 45, Novus 48 (Acid), Novus 49 (Graftec).

2

---

### Novus Information

5

---

### Uniflon Reinforced PTFE Jointing

Uniflon 50, Uniflon 51, Uniflon 53

6

---

### Uniflon Information

7

---

### Novus Exfoliated Graphite Sheet

Novus FI, Novus TI, Sigraflex Hochdruck

8

---

### Novus Exfoliated Graphite Information

9

---

### Guidelines Approvals/Flanges

10

---

### Application Guidelines Steam Applications/Low

Temperature Flanges/Monomer Services/ Thickness/Width

11

---

### Novus SELECT Gasket Selection Software

12

---

### Novus Gasket Installation

13

---

### Chemical Resistance Charts

14

---

### Other Novus Sealing Products

22

---

# Product Selection

The suitability of a gasket material in a given application is dependent on a number of factors including chemical resistance, temperature and pressure capability, flange material, flange configuration and bolt load. Choosing the right material for the application can be a difficult and confusing task.

At Novus we understand the importance of providing clear and concise data to aid in the selection and fitting of our products. We work closely with our customers in developing this data and in the production of helpful tools e.g. Novus SELECT software, to assist you in this process. Should you have any doubt about which product to choose, consult our Technical team who are on hand to advise you.

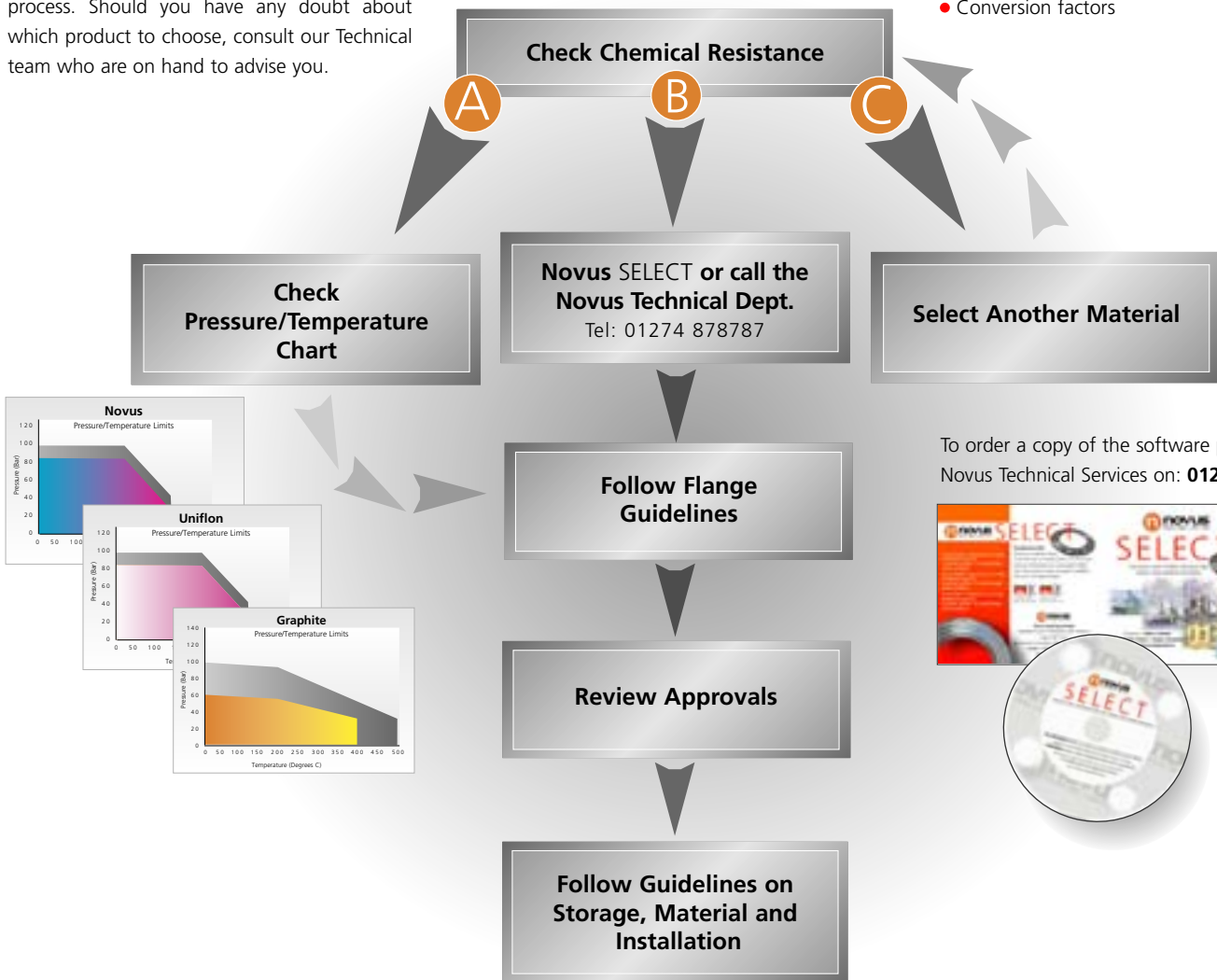
The flow chart is a useful guide to making the most of the information in this brochure.

## Novus SELECT Software

Novus SELECT software has been developed as a user-friendly package to assist our customers in the selection and installation of Novus gasket products.

Novus SELECT provides:-

- Selection of gasket materials
- Suitability of gasket materials for given applications.
- Selection criteria including flange material, gasket properties and approvals.
- Bolt torque calculations
- Conversion factors



Manufacturers and distributors of sealing and jointing materials.

[www.novussealing.com](http://www.novussealing.com)

# Novus Compressed Fibre Jointing

The **Novus** range of compressed fibre jointing is designed for a wide range of industrial and original equipment applications where sealing performance and specification is essential.

Based on high performance reinforcing fibres blended with elastomeric binders, the Novus materials offer outstanding performance in the most demanding of applications.

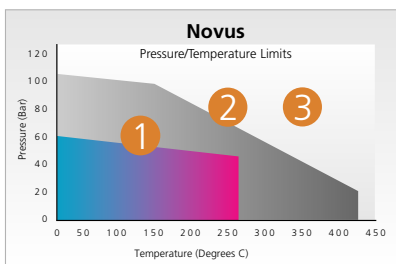
### Availability

The jointing can be supplied as sheet or as cut gaskets either to standard or non-standard dimensions to a maximum sheet size of 6m x 2m.

### Properties

- Wide range of service applications
- Easy to handle and cut
- Excellent bolt torque retention
- Outstanding sealability
- Wide range of standard and non-standard dimensions.

## Pressure vs Temperature Ratings for Novus Materials



- 1 Suitable subject to chemical compatibility
- 2 Suitable in some cases but check your application requirements with the Novus Technical Team
- 3 Contact the Novus Technical Team for applications with higher temperatures and pressures.  
Applicable to 1.5mm and below

The operating temperature of non-asbestos sheet material is related to the thickness of materials selected. Thinner materials give better temperature and pressure properties.

## Novus 10



### Description

Novus 10 is a premium grade compressed sheet material based on carbon fibre with a high quality nitrile rubber binder.

**Colour** - Black

### Service

A universal grade especially suitable for high temperatures and pressures. Ideal for use under alkaline conditions and in steam applications. It also possesses excellent creep resistance and is suitable for use with oils, fuels and refrigerants.

### Approvals/Compliance

Complies with BS Specification 7531 Grade X Firesafe API 607

### Availability

Available with fine mesh mild steel wire reinforcement: Novus 10 Metallic.  
Supplied with anti-stick finish as standard.

## Novus 20



### Description

Novus 20 is a good quality compressed sheet material based on aramid fibre with a nitrile rubber binder system.

**Colour** - Yellow

### Service

Novus 20 is a general purpose material suitable for use in a wide range of applications, including hot and cold water, steam, oils, fuels, gases and a wide range of general chemicals.

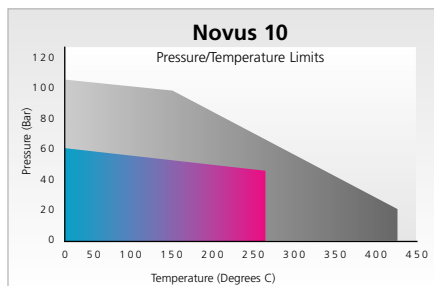
### Approvals/Compliance

DIN-DVGW (Gas Industry) NG-5123AM0226  
WRAS Potable Water: Registration No.0402502  
Complies with BS Specification 7531 Grade Y

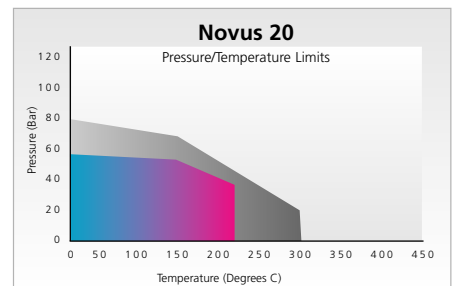
### Availability

Available with fine mesh mild steel reinforcement: Novus 20 Metallic, or gauze mild steel wire reinforcement: Novus 20GW. It can also be supplied with anti-stick and graphite coating.

TYPICAL PHYSICAL PROPERTIES		
Thickness		1.5mm
Density		1.57g/cc
Tensile Strength	ASTM F152	13MPa
Compression	ASTM F36	11%
Recovery	ASTM F36	62%
Residual Stress	BS7531 (300°C)	25MPa
Gas Leakage	BS7531	<1cc/min
ASTM Oil 1	Thickness Increase	1.0%
IRM 903 Oil	Thickness Increase	2.5%
ASTM Fuel B	Thickness Increase	2.5%



TYPICAL PHYSICAL PROPERTIES		
Thickness		1.5mm
Density		1.9g/cc
Tensile Strength	ASTM F152	14MPa
Compression	ASTM F36	8%
Recovery	ASTM F36	55%
Residual Stress	BS7531 (300°C) DIN 52913	23MPa 29MPa
Gas Leakage	BS 7531	<1.0cc/min
ASTM Oil 1	Thickness Increase	2.0%
IRM 903 Oil	Thickness Increase	5.0%
ASTM Fuel B	Thickness Increase	2.5%



## Novus 26



### Description

Novus 26 is a premium quality compressed sheet material composed of aramid fibres with a SBR/Natural rubber binder system. It is specially formulated to exhibit controlled swell properties in oil combined with good resistance to water.

### Colour - Green

### Service

Novus 26 is particularly suitable for the automotive industry, where controlled swell properties are required.

### Availability

Available with fine mesh mild steel reinforcement: Novus 26 Metallic or gauze mild steel wire reinforcement: Novus 26 GWI. Can also be supplied with anti-stick coating and graphite coating.

## Novus 28



### Description

Novus 28 is a good quality compressed sheet material based on aramid fibre with a quality nitrile binder system. It is characterised by its high compressibility and flexibility as well as outstanding gas sealability.

### Colour - Black / Red

### Service

Novus 28 is specifically designed for use in low bolt-loaded irregular flanges.

### Availability

Available with fine mesh mild steel reinforcement: Novus 28 Metallic or gauze mild steel wire reinforcement: Novus 28 GWI. Can also be supplied with anti-stick coating and graphite coating.

## Novus 30 (Supra)



### Description

Novus 30 Supra is a good quality compressed sheet material based on a blend of aramid fibre and inorganic fibres with a nitrile rubber binder system.

### Colour - Orange

### Service

Novus 30 Supra is a general purpose material suitable for use in wide range of applications, including hot and cold water, steam, oils, fuels, gases and a wide range of general chemicals.

### Approvals/Compliance

DIN-DVGW (Gas Industry) NG-5123AO 1021  
WRAS Potable Water: Registration No.0008505  
Complies with BS Specification 7531 Grade Y

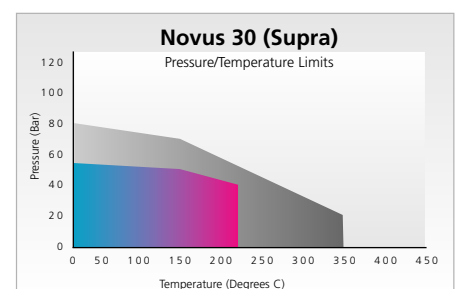
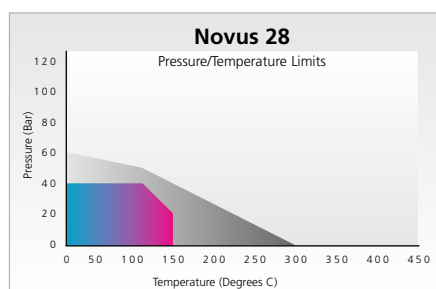
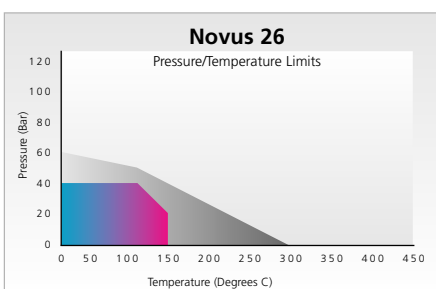
### Availability

Available with fine mesh mild steel reinforcement: Novus 30 Metallic or gauze mild steel wire reinforcement: Novus 30 GWI. Can also be supplied with anti-stick coating and graphite coating.

TYPICAL PHYSICAL PROPERTIES		
Thickness		1.5mm
Density		1.96g/cc
Tensile Strength	ASTM F152	10.3MPa
Compression	ASTM F36	8%
Recovery	ASTM F36	>40%
Residual Stress	BS7531 (300°C) DIN 52913	19MPa
Gas Leakage	BS 7531	<0.5cc/min
ASTM Oil 1	Thickness Increase	0-20%
IRM 903 Oil	Thickness Increase	20-70%
ASTM Fuel B	Thickness Increase	10-40%

TYPICAL PHYSICAL PROPERTIES		
Thickness		1.5mm
Density		1.55g/cc
Tensile Strength	ASTM F152	6.2MPa
Compression	ASTM F36	16-25%
Recovery	ASTM F36	>60%
Residual Stress	BS7531 (175°C) DIN 52913	29MPa
Gas Leakage	BS 7531	<0.01cc/min
ASTM Oil 1	Thickness Increase	1.0%
IRM 903 Oil	Thickness Increase	4.0%
ASTM Fuel B	Thickness Increase	4.0%

TYPICAL PHYSICAL PROPERTIES		
Thickness		1.5mm
Density		2.0g/cc
Tensile Strength	ASTM F152	12MPa
Compression	ASTM F36	9%
Recovery	ASTM F36	50%min
Residual Stress	BS7531 (300°C) DIN 52913	23MPa 29MPa
Gas Leakage	BS 7531	<1.0cc/min
ASTM Oil 1	Thickness Increase	2.0%
IRM 903 Oil	Thickness Increase	5.0%
ASTM Fuel B	Thickness Increase	4.0%





## Novus 34



### Description

Novus 34 is a high performance compressed sheet material based on a blend of aramid/inorganic fibres and special additives, with a high quality nitrile rubber binder system.

### Colour - White

### Service

A superior performance material with excellent mechanical properties, it is suitable for many applications including oils, solvents, high pressure steam and gases including oxygen.

### Approvals/Compliance

DIN-DVGW (Gas Industry) NG-5123 AR0822  
WRAS Potable Water Certificate No0405520  
BAM (Oxygen service) up to 90°C and 160 bar  
Independently tested to Shell specification MF 94-0960  
Complies with BS Specification 7531 Grade X

### Availability

Available with fine mesh mild steel reinforcement:  
Novus 34 Metallic or gauze mild steel wire reinforcement: Novus 34 GWI. Supplied with anti-stick coating as standard.

## Novus 45



### Description

Novus 45 is a medium quality cost effective compressed sheet material manufactured from virgin fibres and recycled material, with a nitrile rubber binder system.

### Colour - Blue

### Service

Novus 45 is a general purpose material suitable for use with oils, solvents, gases, water, low pressure steam and most dilute acids and alkalis.

### Availability

Available with gauze mild steel wire reinforcement:  
Novus 45 GWI.  
Can also be supplied with anti-stick coating and graphite coating.

## Novus 48 (Acid)



### Description

Novus Acid is a specially formulated compressed sheet material based on a blend of fibres with an acid resistant binder system.

### Colour - Off White

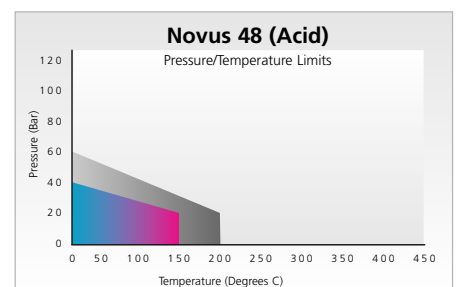
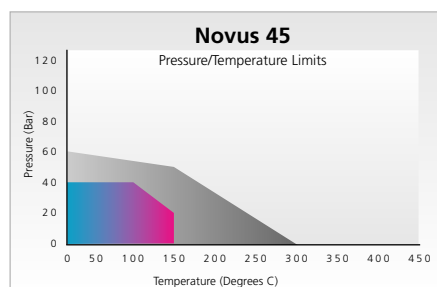
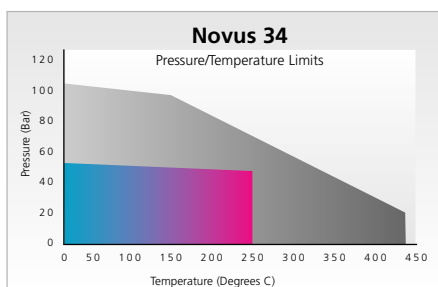
### Service

Novus Acid is designed to withstand aggressive chemical environments. A chemical grade material suitable for most acids, alkalis, oils, fuels and refrigerants.

TYPICAL PHYSICAL PROPERTIES		
Thickness		1.5mm
Density		1.75g/cc
Tensile Strength	ASTM F152	15MPa
Compression	ASTM F36	9%
Recovery	ASTM F36	55%min
Residual Stress	BS7531 (300°C) DIN 52913	26MPa 32 MPa
Gas Leakage	BS 7531	<1.0cc/min
ASTM Oil 1	Thickness Increase	1.0%
IRM 903 Oil	Thickness Increase	2.5%
ASTM Fuel B	Thickness Increase	3.0%

TYPICAL PHYSICAL PROPERTIES		
Thickness		1.5mm
Density		1.9g/cc
Tensile Strength	ASTM F152	12MPa
Compression	ASTM F36	10%
Recovery	ASTM F36	50%min
Residual Stress	BS7531 (300°C) DIN 52913	18MPa 23MPa
Gas Leakage	BS 7531	<1.0cc/min
ASTM Oil 1	Thickness Increase	2.0%
IRM 903 Oil	Thickness Increase	5.0%
ASTM Fuel B	Thickness Increase	6.0%

TYPICAL PHYSICAL PROPERTIES		
Thickness		1.5mm
Density		1.75g/cc
Tensile Strength	ASTM F152	11MPa
Compression	ASTM F36	10%
Recovery	ASTM F36	50%
Gas Leakage	BS7531	<1.0cc/min
95% Sulphuric Acid	Thickness Increase	16.0%
36% Hydrochloric Acid	Thickness Increase	15.0%
50% Nitric Acid	Thickness Increase	7.0%



## Novus 49 (Graftec)



### Description

Novus Graftec is a compressed sheet material which combines a high percentage of graphite, reinforced with aramid fibres and a rubber binder.

**Colour** - Black

### Service

Novus Graftec is a high performance material with excellent mechanical properties. It is suitable for many applications including oils, solvents, high pressure steam and gases including oxygen.

### Approvals/Compliance

WRAS Potable Water: Registration No.0004502  
BAM (Oxygen service) up to 90°C and 160 bar  
Complies with BS Specification 7531 Grade X

### Availability

Available with fine mesh mild steel reinforcement:  
Novus Graftec Metallic or gauze mild steel wire reinforcement: Novus Graftec GWI.

### Options

#### Anti -Stick

Novus materials are available with an anti-stick finish. The coating is specially formulated to be environmentally safe without compromising gasket removal from the flange. Anti-stick finish is available as standard on our premium grades Novus 10, Novus 34 and Novus 49 (Graftec).

#### Wire Reinforced

Novus materials are available with wire reinforcement for applications requiring high compressive strength or where thermal cycling is severe. Carbon Steel wire is the standard reinforcement.

#### Eyelets

Cut gaskets manufactured from Novus material are available with eyelets. The eyelet is fitted on the inner diameter of the gasket and prevents fluid contamination as well as aiding sealability. The standard material for the eyelet is 316L stainless steel but other materials are available on request.

#### PTFE Envelopes

Cut gaskets fitted with PTFE envelopes offer excellent chemical resistance under moderate service conditions, allowing the use of Novus materials in fluids which would normally be unsuitable.

#### Availability

For large volume one size gaskets we can also supply the materials in coils, increasing material yield and reducing production time. Contact Novus Sealing for details.

#### Private Branding

Our materials can be supplied in private brand and colour formats to ensure your company or customer is accorded recognition. Contact Novus Sealing for details.

### Standard Sheet Sizes

Novus sheet materials are available in standard and non-standard sheet sizes. Standard sheet sizes are available as follows, for non-standard sheet sizes please contact our Technical Team:-

Standard sheet size = 2.0m x 2.0m, 2.0m x 1.5m  
2.0m x 1.0m, 1.5m x 1.5m, 1.5m x 1.0m

Standard roll sizes = up to a maximum size of 6.0m x 2.0m.

Standard thicknesses

**Novus 10, Novus 20, Novus 30, Novus 49**

**(Graftec), Novus 45** = 0.4mm to 6.0mm

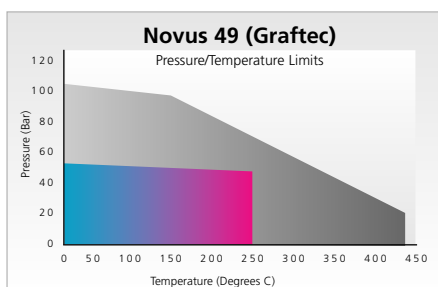
**Novus 34** = 0.25mm to 6.0mm

**Novus 26** = 0.5mm to 6.0mm

**Novus 48 (Acid), Novus 28** = 0.4mm to 3.0mm

### TYPICAL PHYSICAL PROPERTIES

Thickness		1.5mm
Density		1.65g/cc
Tensile Strength	ASTM F152	13MPa
Compression	ASTM F36	11%
Recovery	ASTM F36	55%
Residual Stress	BS7531 (300°C) DIN 52913	26MPa 31MPa
Gas Leakage	BS 7531	<1.0cc/min
ASTM Oil 1	Thickness Increase	1.0%
IRM 903 Oil	Thickness Increase	2.5%
ASTM Fuel B	Thickness Increase	2.5%

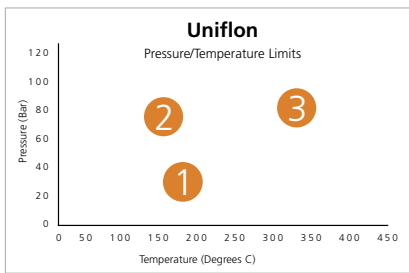


# Uniflon Reinforced PTFE Gasket Material

**Novus Uniflon** is a comprehensive range of modified PTFE sealing products designed for applications where chemical resistance is paramount or where food safety is a requirement.

Our materials represent the latest generation of filled biaxially orientated PTFE sealing material combining outstanding chemical resistance with excellent sealing performance. The enhanced capabilities of our manufacturing facility means that one piece gaskets are available up to 2000 mm diameter.

## Pressure vs Temperature Ratings for Uniflon Materials



- 1 Suitable subject to chemical compatibility
- 2 Suitable in some cases but check your application requirements with the Novus Technical Team
- 3 Contact the Novus Technical Team for applications with higher temperatures and pressures.  
Applicable to 1.5mm and below

The operating temperature of PTFE sheet material is related to the thickness of materials selected. Thinner materials give better temperature and pressure properties.

## Uniflon 50



### Description

Novus Uniflon 50 is a superior performance biaxially orientated PTFE sheet sealing material with highly conformable properties, ideally suited to both standard and irregular flanges.

### Colour - Blue

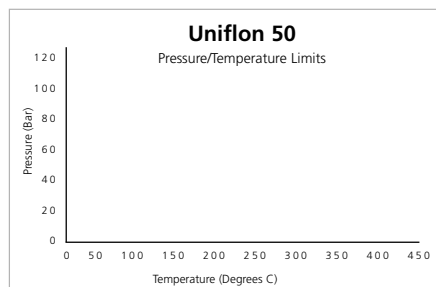
### Service

Novus Uniflon 50 is specifically designed for use in low bolt loaded irregular flanges. Typical flanges include glass lined, ceramic plastic coated or uneven/badly distorted flanges. It is suitable for sealing all chemicals across the whole pH range, except molten alkali metals, fluorine or hydrogen fluoride, (See chemical resistance chart for more details).

### Features

Conforms with FDA21 CFR 177.1550 regulations.  
Excellent chemical resistance.  
Very low gas permeability.  
Improved creep properties when compared with conventional PTFE gasketing.  
Excellent for handling and cutting.

TYPICAL PHYSICAL PROPERTIES		
Thickness		1.5mm
Density		1.4g/cc
Tensile Strength	ASTM F152	11MPa
Compression	ASTM F36	40%
Recovery	ASTM F36	30% min
Residual Stress	BS7531 (175°C)	25MPa
Creep Relaxation	ASTM F38	35%
Gas Permeability	DIN 3535	<0.02cc/min
Liquid Leakage	ASTM F37	0.23ml/hr



## Uniflon 51



### Description

Novus Uniflon 51 is a superior performance biaxially orientated PTFE sheet material with a silica filler.

### Colour - Pink

### Service

A general purpose grade for sealing applications across the whole pH range. It is particularly suitable for use with strong acids (except hydrofluoric acid) and alkalis. Other applications include solvents, fuels, water, steam, and chlorine.

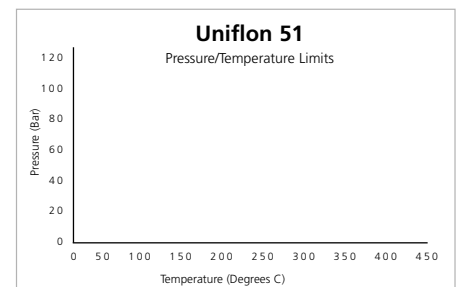
### Approvals/Compliance

BAM-Oxygen service for gaseous oxygen at temperatures up to 200°C and with liquid oxygen  
BAM-Ref:II- 1683/2003-1.  
BAM- chemical resistance test against Ethylene Oxide Propylene oxide (100%) and a mixture of Ethylene oxide/Propylene oxide according to the guidelines of the German Lloyd(GL2002,1-1-7)

### Features

Conforms with FDA21 CFR 177.1550 regulations.  
Excellent chemical resistance.  
Very low gas permeability.  
Improved creep properties when compared with conventional PTFE gasketing.

TYPICAL PHYSICAL PROPERTIES		
Thickness		1.5mm
Density		2.2g/cc
Tensile Strength	ASTM F152	15MPa
Compression	ASTM F36	7%
Recovery	ASTM F36	40%
Residual Stress	BS7531 (175°C)	32MPa
Creep Relaxation	ASTM F38	23%
Gas Permeability	DIN 3535	<0.01cc/min
Liquid Leakage	ASTM F37	0.21ml/hr





# Uniflon 53



### Description

Novus Uniflon 53 is a high performance biaxially orientated PTFE sheet material with barium sulphate filler.

**Colour** - White

### Service

A general purpose grade for sealing applications across the whole pH range. It is suitable for use with hydrofluoric acid, but not pure liquid hydrogen fluoride. It can also be used with alkalis, solvents, fuels, water, steam and chlorine.

### Approvals/Compliance

BAM-Oxygen service for gaseous oxygen at temperatures up to 200°C and with liquid oxygen  
BAM-Ref:II-1683/2003-II

### Features

Conforms with FDA21 CFR 177.1550 regulations.  
Excellent chemical resistance.  
Very low gas permeability.  
Improved creep properties when compared with conventional PTFE gasketing.

### Applications

The Novus Uniflon range of materials show outstanding chemical resistance, which makes them ideally suitable for sealing aggressive media.

Due to our special manufacturing process the material is biaxially orientated, resulting in a superior performance material and more uniform properties.

Because of the exceptional sealing properties, emissions are kept to a minimum, resulting in a better environment.



### Features

- Outstanding chemical resistance
- Improved creep resistance properties
- Extremely low gas permeability
- Wide service temperature range
- Excellent sealing performance, even at low seating stress.
- Conforms with FDA regulations
- Environmentally friendly
- Easy to cut, handle and remove from flanges
- Large one piece gaskets possible, up to 2000mm diameter

### Standard Sheet Sizes

Novus Uniflon sheet materials are available in standard and non-standard sheet sizes.

Standard sheet sizes are available as follows, for non-standard sheet sizes please contact our Technical Team:-

**Standard sheet size =**  
1.0m x 1.0m, 1.5m x 1.0m, 2.0m x 1.0m, 1.5m x 1.5m, 2.0m x 1.5m, 2.0m x 2.0m

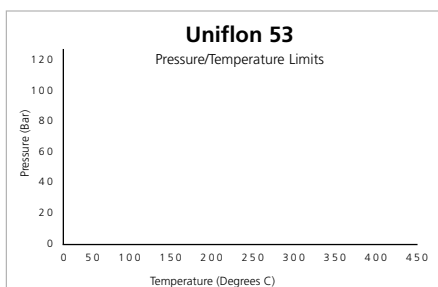
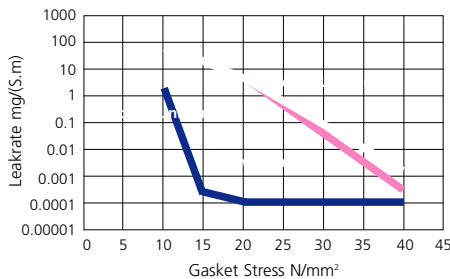
**Standard thicknesses =** 0.75mm to 3.0mm

### Uniflon Exp


Additional to the Uniflon series is **Uniflon Exp** a range of expanded PTFE products designed for sealing applications of limited low bolt load. Available in both sheet and tape forms and in a range of thicknesses and sizes. Contact Novus Sealing for details.

TYPICAL PHYSICAL PROPERTIES		
Thickness		1.5mm
Density		3.0g/cc
Tensile Strength	ASTM F152	14MPa
Compression	ASTM F36	5%
Recovery	ASTM F36	40% min
Residual Stress	BS7531 (175°C)	30MPa
Creep Relaxation	ASTM F38	21%
Gas Permeability	DIN 3535	<0.01cc/min
Liquid Leakage	ASTM F37	0.22ml/hr

### Leakrate/Gasket Stress



# Novus TI, FI, Hochdruck Exfoliated Graphite Sheet

 Our range of exfoliated graphite products are designed for demanding, higher temperature applications typical of the petrochemical and refining industries. Manufactured from high purity exfoliated graphite, the product is available with a variety of metallic inserts.

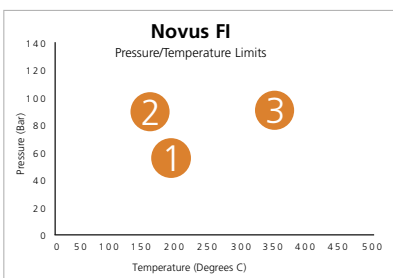
Ultra high purity grades for the nuclear industry are also available.

Novus TI, FI and Hochdruck have outstanding sealing properties making them ideal for use in a wide range of applications.

These qualities include:

- Suitability for high operating temperatures
- Temperature range between -196°C to +500°C
- Excellent chemical resistance
- Good compressibility
- Resistant to thermal shock
- Excellent stress retention
- Good storage properties

## Pressure vs Temperature Ratings for Novus Exfoliated Graphite Sheet



- 1 Suitable subject to chemical compatibility
- 2 Suitable in some cases but check your application requirements with the Novus Technical Team
- 3 Contact the Novus Technical Team for applications with higher temperatures and pressures.  
Applicable to 1.5mm and below

The operating temperature of graphite sheet material is related to the thickness of materials selected. Thinner materials give better temperature and pressure properties.

## Novus FI (foil)



### Description

Novus FI is a graphite laminate material with one or more thin, flat stainless steel 316 insertions. The thickness of the reinforcement is 0.05mm. The graphite sheet is fixed to the insertion by means of a super thin chloride-free adhesive layer. This reinforcement results in a sturdy gasket which is relatively easy to handle and simple to process into gaskets.

### Service

Novus FI is used in a wide range of applications in the chemical and petrochemical and manufacturing industries including pumps, compressors and pipe joints. It is commonly used on-site as an alternative to Novus TI in sheet form, due to the ease of manual cutting.

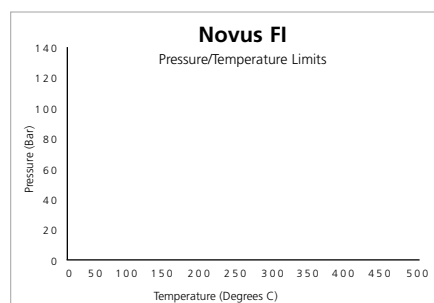
### Approvals/Compliance

BAM for Oxygen  
DVGW

### Availability

Thickness range = 1.0mm to 3.0mm  
Standard sheet size = 1.0m x 1.0m  
Other thicknesses available on request.

TYPICAL PHYSICAL PROPERTIES		
Thickness		1.5mm
Density		1.0g/cm <sup>3</sup>
Ash Content		Max 2
Chloride Content		Max 50
Number of Inserts		1
Compressibility	ASTM F36A-66	40-50%
Recovery	ASTM F36A-66	10-15%
Residual Stress	DIN 52913(300°C)	>45%



## Novus TI (tanged)



### Description

Novus TI is a graphite laminate product reinforced with an insertion of tanged 0.10mm thick 316 stainless steel. No adhesive is required to bond the graphite layers to the tanged insert resulting in a sturdy gasket material with excellent mechanical strength.

### Service

Novus TI is used throughout industry in pipeline and vessel applications. Its wide temperature range and excellent stress retention make it ideal for steam systems and process duties in the petrochemical and manufacturing industries. The high mechanical strength of the material ensures it can seal higher internal pressures than standard sheet materials.

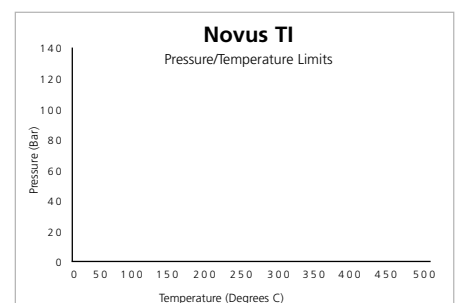
### Approvals/Compliance

BAM for Oxygen  
DVGW

### Availability

Thickness range = 1.0mm to 3.0mm  
Standard sheet size = 1.5m x 1.5m

TYPICAL PHYSICAL PROPERTIES		
Thickness		1.5mm
Density		1.0g/cm <sup>3</sup>
Ash Content		Max 2
Chloride Content		Max 50
Number of Inserts		1
Compressibility	ASTM F36A-66	30-35%
Recovery	ASTM F36A-66	15-20%
Residual Stress	DIN 52913(300°C)	>48%



# Sigraflex Hochdruck



## Description

Sigraflex Hochdruck is a multi-layer sheet material comprising 0.5mm thick layers of high quality graphite foil and 0.5mm thick stainless steel foil. Depending on the sheet thickness required, several layers of graphite and stainless steel foil are joined together in a special process without the use of an adhesive. The result is a sealing material with outstanding mechanical properties.

## Service

The material is designed for highly loaded joints such as tongue and groove gaskets and for high internal pressures (see Pressure/Temperature chart for guidelines). Its high resistance to blow out makes the gasket a safe choice for hazardous applications.

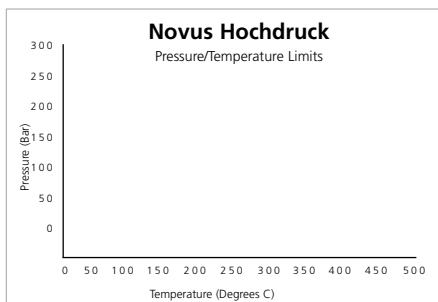
## Approvals/Compliance

BAM for Oxygen  
 DVGW  
 MPA Stuttgart  
 Germanischer Lloyd  
 US Coastguard  
 Fire Safety, BS 6755  
 German Clean Air Act.

## Availability

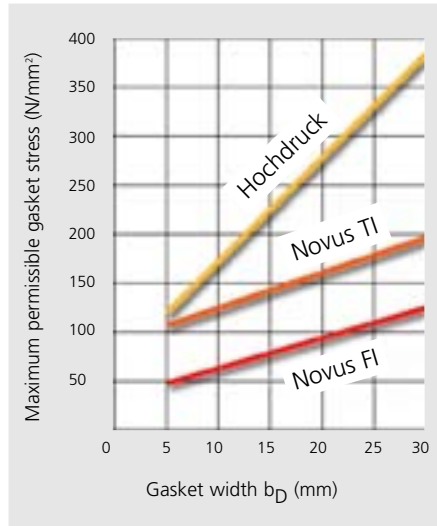
Thickness range = 1.0mm to 4.0mm  
 Standard sheet size = 1.0m x 1.0m and  
 1.5m x 1.5m (up to and including 2mm only)

TYPICAL PHYSICAL PROPERTIES		
Thickness		1.5mm
Density of Graphite		1.1g/cm <sup>3</sup>
Ash Content		<0.15
Chloride Content		<20ppm
Number of Inserts		2
Compression	DIN 28090-2	30-40%
Residual Stress	DIN 52913	48N/mm <sup>2</sup>
Gas Permeability	DIN 3535 DIN E 28090-2	<0.03cm <sup>3</sup> /min <0.05mg/(s-m)



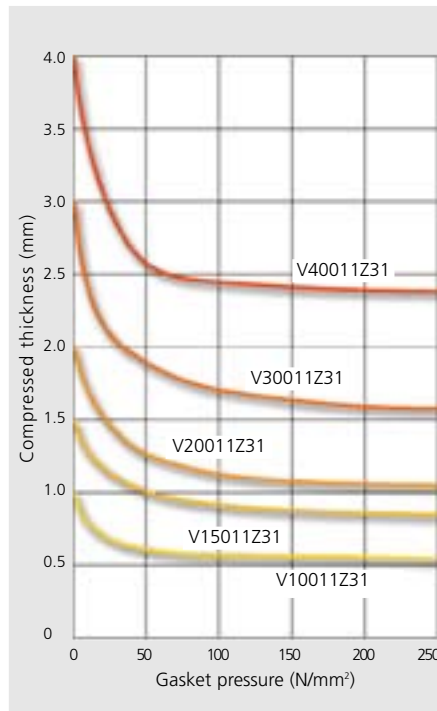
## Gasket Stress

Maximum permissible gasket stress for gaskets made from reinforced graphite sheets of 2mm thickness, as determined at 300°C in accordance with DIN 28090-1



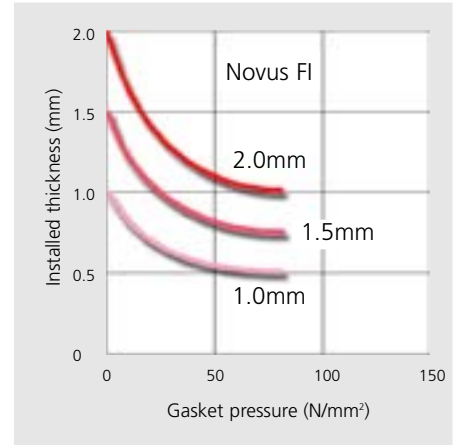
## Sigraflex Hochdruck

Compressed thickness as a function of gasket pressure.



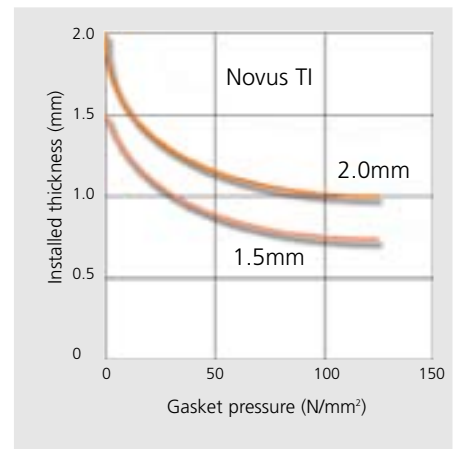
## Novus FI Graphite Laminate

Compressed thickness as a function of stress for Novus FI.



## Novus TI Graphite Laminate

Compressed thickness as a function of stress for Novus TI.



## Eyelets

Cut gaskets manufactured from Novus material are available with eyelets. The eyelet is fitted on the inner diameter of the gasket and prevents fluid contamination as well as aiding sealability. The standard material for the eyelet is 316L stainless steel but other materials are available on request.

### Approvals

Our materials are subjected to a wide range of tests as specified by statutory regulations and customer requirements. The approvals enable our customers to make informed choices as to the suitability of a product for a particular application. Listed below are just some of the approvals held by our materials with a brief description of the applicability of the test. Please contact our Technical Team for appropriate certification and product reports or for details of other approvals held by our materials.

	Fire Safety		Oxygen	Drinking Water		Food	Gas Supply
	API 607	BS 6755	BAM*	WRc	KTW*	FDA	DVGW*
Novus 10	Recommended	Suitable*					
Novus 20				Recommended	Recommended	Recommended	
Novus 26							
Novus 28							
Novus 30				Recommended	Recommended	Recommended	
Novus 34				Recommended	Recommended	Recommended	
Novus 45							
Novus 48 (Acid)							
Novus 49 (Graftec)				Recommended	Recommended		
Uniflon 50						Recommended	
Uniflon 51						Recommended	
Uniflon 53						Recommended	
Novus TI				Recommended			Recommended
Novus FI				Recommended			Recommended
Hochdruck				Recommended			Recommended

**API 607/BS 6755** = Assessment of the suitability of gasket materials in fire incident. Leakage performance of gasket during burn and post burn conditions.

**BAM** = Bundesanstalt Materialprüfung (Federal Institute for Materials Testing), Berlin. Tests on sealing materials designed to establish reactivity with gaseous and liquid oxygen.

**DVGW** = Deutscher Verein der Gas- und Wasserfachmänner (German Association of Gas and Water Operatives). Gaskets tested in accordance with DIN 3535 part 6 as a measure of suitability for gas supply.

**WRAS** = Water Regulations Advisory Scheme. Suitability of gasket materials in hot and cold potable (drinking) water. A number of different tests are conducted including taste, colouring, toxicity levels and growth of bacteria.

**KTW** = Kunststoff-Trinkwasserempfehlung des Bundesgesundheitsministeriums (Federal German Ministry of Health recommendations for maximum levels of plastics in drinking water). Suitability of gasket materials in drinking water. Assessment of the degree of clouding, smell and foaming. Analysis of organic and metallic compounds.

**Other approvals available on request.**

### Flanges

The gasket must be suitable for the flange in which it is fitted. Incorrect gasket selection may result in under or over loading of the gasket and subsequent joint failure.

The chart below provides a guideline for the selection of our sheet materials in standard ANSI B16.5 flanges. The guidelines apply to 1.5 mm thickness and below. For thicker materials consult the Novus Sealing Technical Team.

Flange Class	150	300	600	900	1500	2500
Novus 10	Recommended	Recommended	Suitable*			
Novus 20	Recommended	Recommended	Suitable*			
Novus 26	Recommended	Recommended	Suitable*			
Novus 28	Recommended	Recommended	Suitable*			
Novus 30	Recommended	Recommended	Suitable*			
Novus 34	Recommended	Recommended	Suitable*			
Novus 45	Recommended	Recommended	Suitable*			
Novus 48 (Acid)	Recommended	Recommended	Suitable*			
Novus 49 (Graftec)	Recommended	Recommended	Suitable*			
Uniflon 50	Suitable*	Suitable*	Suitable*			
Uniflon 51	Suitable*	Suitable*	Suitable*			
Uniflon 53	Suitable*	Suitable*	Suitable*			
Novus TI	Recommended	Recommended	Recommended			
Novus FI	Recommended	Recommended	Recommended			
Hochdruck	Recommended	Recommended	Recommended	Recommended		

Recommended: [Dark Blue], [Purple], [Pink], [Yellow]  
 Suitable\*: [Light Blue], [Light Purple], [Light Pink], [Light Yellow]

We recommend that you check your application with the Novus Technical Team

### Flange Materials

The following guidelines apply to the selection of gasket materials for different flange materials and configurations.

	STEEL	GLASS PLASTIC ENAMEL	LINED	STD FLANGES	T&G	GASKETS UP TO 2000mm
Novus 10	Recommended			Recommended	Recommended	Recommended
Novus 20	Recommended			Recommended	Recommended	Recommended
Novus 26	Recommended			Recommended	Recommended	Recommended
Novus 28	Recommended			Recommended	Recommended	Recommended
Novus 30	Recommended			Recommended	Recommended	Recommended
Novus 34	Recommended			Recommended	Recommended	Recommended
Novus 45	Recommended			Recommended	Recommended	Recommended
Novus 48 (Acid)	Recommended			Recommended	Recommended	Recommended
Novus 49 (Graftec)	Recommended			Recommended	Recommended	Recommended
Uniflon 50	Suitable*	Suitable*	Suitable*	Suitable*	Suitable*	Suitable*
Uniflon 51	Suitable*	Suitable*	Suitable*	Suitable*	Suitable*	Suitable*
Uniflon 53	Suitable*	Suitable*	Suitable*	Suitable*	Suitable*	Suitable*
Novus TI	Recommended			Recommended	Recommended	*
Novus FI	Recommended			Recommended	Recommended	*
Hochdruck	Recommended			Recommended	Recommended	*

Recommended: [Dark Blue], [Purple], [Pink], [Yellow]  
 Suitable: [Light Blue], [Light Purple], [Light Pink], [Light Yellow]

\* Can be segmented and joined

We recommend that you check your application with the Novus Technical Team

## Steam Applications

Steam is a powerful hydrolyser and is one of the most difficult mediums for a gasket material to seal. Careful consideration must therefore be exercised when selecting and installing an appropriate material for this fluid.

Of particular importance is the degree of thermal or pressure cycling that is likely to occur during the lifetime of the gasket. This can lead to failure of the gasket if it is prone to embrittlement in steam. For this reason we suggest the use of our graphite sheet products Novus TI, Novus FI or Hochdruck for cyclic steam duties.

There are many factors in addition to the above which contribute to a leak free steam joint including:

- **Gasket Thickness**
- **Bolt Loading**
- **Method of Assembly**
- **Flange Design** - type, surface finish, flatness and general condition.

Due to the many factors involved, only approximate recommendations for maximum steam temperatures can be made and these are given below.

Material	MAX. Temperature
Novus 10	220°C
Novus 20	200°C
Novus 26	150°C
Novus 28	150°C
Novus 30	200°C
Novus 34	220°C
Novus 45	150°C
Novus 48 Acid	150°C
Novus 49 Graftec	250°C
Uniflon 50	260°C
Uniflon 51	260°C
Uniflon 53	260°C
Novus TI	400°C
Novus FI	400°C
Hochdruck	400°C

Applicable to thicknesses of 1.5mm and below.  
For thicknesses >1.5mm please contact our technical department.

## Low-Temperature Range

Novus compressed fibre sheet materials contain an elastomeric binder which will harden at temperatures below approx -40°C. To ensure safe service of these materials at low temperatures we recommend the following guidelines.

- **Fit the gasket dry**
- **Fit the gasket at room temperature**
- **Do not retorquer the gasket**

If the above guidelines are implemented then the following minimum temperatures apply. For applications involving thermal cycling we recommend either graphite laminate materials (Novus TI, Novus FI or Hochdruck) or one of our Uniflon grades.

Material	MIN. Temperature
Novus 10	-196°C
Novus 20	-100°C
Novus 26	-40°C
Novus 28	-40°C
Novus 30	-100°C
Novus 34	-120°C
Novus 45	-40°C
Novus 48 (Acid)	-40°C
Novus 49 (Graftec)	-196°C
Uniflon all grades	-196°C
Graphite Laminate all grades	-196°C

## Monomer Service

Some Monomers e.g. Styrene can present a particular problem to sheet gasket materials.

During service, the monomer can polymerise on the inner edge of the gasket leading to gasket failure or in extreme cases process blockage.

For these duties we recommend that materials are fitted with a metal eyelet which prevents the polymerisation from taking place.

## Thickness

The gasket thickness should be selected as thin as possible. This is because thinner gaskets require less load to achieve a tight seal, they can accommodate higher gasket loads and they have better torque retention properties which helps maintain a tight seal throughout the lifetime of the gasket. However, the gasket must be sufficiently thick to seal any imperfections or surface finish in the flange faces.

For most applications a thickness of 1.5 or 2mm is acceptable. 3mm is generally not recommended. For arduous duties e.g. high pressure steam, thinner gaskets should be used.

## Width

The width of the gasket, along with its thickness, has a major effect on the maximum permissible gasket stress. For graphite laminate materials the maximum stress is directly proportional to the width - the wider the gasket the higher the stress - and particular care must be taken to ensure that the gasket is sufficiently wide to prevent over compression.

We recommend the following minimum thickness to width ratios:

- **Graphite Laminate 1/10**
- **Novus and Uniflon 1/5**



**Novus SELECT Software**

Novus SELECT software has been developed as a user-friendly package to assist our customers in the selection and installation of Novus gasket products.

Novus SELECT provides:-

- Selection of gasket materials
- Suitability of gasket materials for given applications.
- Selection criteria including flange material, gasket properties and approvals.
- Bolt torque calculations
- Conversion factors



# SELECT

THE QUICK, EASY SYSTEM FOR SELECTING  
GASKET AND JOINTING MATERIALS

Contents: ● **Select a Gasket** ● **Conversion Charts** ● **Torque Calculator**  
● **Product Data & Applications**

To learn more about Novus SELECT please contact our Technical Team who will be happy to discuss the many benefits of the software.

## Installation of Novus Sheet Products

In order to ensure the optimum service life of Novus gasket materials it is not only important to choose the correct material for the application but to install and maintain it correctly.

The following guidelines are designed to assist the end user in the assembly of Novus gasket materials.

### Flange Condition

- Remove the old gasket and check that the flange faces are clean and free from indentations and scoring. Radial (cross face) scoring is a particular concern and can lead to joint leakage.
- For most applications a surface finish of between 3.2µm to 6.3µm Ra (125 to 250 micro inch) is recommended. For very thin gaskets (0.4mm or below) a surface finish as fine as 1.6µm Ra is acceptable. Use a surface finish comparator e.g. Novus Comparator to check flange finish.
- Check that the flange faces are parallel or that the pipework is sufficiently flexible to allow the flanges to be pulled parallel and concentric without excessive bolt loads.

### Gasket

- Always use a new gasket
- The gasket material should be as thin as possible. Out of flat or pitted flanges may require thicker gaskets to accommodate the imperfections. To ensure optimum performance a minimum thickness/width ratio of 1/5 (ideally 1/10) is required.
- Check that the gasket is in good condition and that the dimensions are correct for the class and size of the flanges.
- Do not use jointing compounds, grease or lubricants with Novus gasket materials. These compounds can affect the contact friction between the gasket and the flange and can lead to creep and premature joint failure.
- If there is a requirement to fix the gasket to the flange prior to assembly (e.g. large vertical flanges) then a light dusting of spray adhesive e.g. 3M 77 spray may be used. The adhesive should be applied sparingly and in isolated areas, and must be compatible with the fluid medium.

### Bolting

- Ensure the bolt and nut threads are clean. Apply bolt lubrication to the bolt and nut threads and to the face of the nut to be tightened. Do not apply grease or bolt lubricant to the joint face. After cleaning and lubrication it should be possible to run the nut along the full length of the bolt by hand. If this is not possible the bolts and nuts should be refurbished or replaced.
- Scrape, wire brush or file as necessary the back face of each flange where the bolt heads and nuts are to sit, ensuring that the surfaces are clean and flat.
- If possible use hardened flat washers to ensure even transfer of the load.

### Installation

- Ensure that the gasket is installed centrally.
- It is recommended that the bolts are tightened using a controlled method such as torque or tension. If using a torque wrench, ensure that it is accurately calibrated.
- Tighten bolts in a star-like crossing pattern in the following sequence:
  - Finger tighten nuts
  - Tighten to 30% of the final load
  - Tighten to 60% of the final load
  - Tighten to full load
- Make a final tightening sequence, working around the flange, tightening each bolt in turn until the specified torque is achieved.

### After Installation

- Check that the flange faces are parallel using a suitable tool e.g. Novus Flange Gap Tool.

## Gasket Storage

We recommend the following conditions for the storage of Novus sheet gasket materials:

- Room Temperature (Below 25°C)
- Away from sources of UV light (No natural light)
- Dry (Humidity levels <60%)
- Store Flat

Storing the gasket under the above conditions will ensure a shelf life of at least 5 years.

For graphite laminate and Uniflon grades there is no requirement to avoid Ultra-Violet light and the storage temperature is less important. All other conditions apply.

	N10	N20	N26	N28	N30	N34	N45	N48 Acid	N49 Graftec	Uniflon 50	Uniflon 51	Uniflon 53	Novus TI/Fl/Hochdruck
Acetaldehyde	B	B	B	A	B	B	A	B	B	A	A	A	A
Acetamide	A	A	A	A	A	A	A	A	A	A	A	A	A
Acetic Acid	A	A	A	B	A	A	B	A	A	A	A	A	B
Acetic Acid Glacial	B	B	B	B	B	B	B	A	B	A	A	A	B
Acetic Anhydride	B	B	B	B	B	B	B	B	B	A	A	A	A
Acetone	B	B	B	B	B	B	B	A	B	A	A	A	A
Acetonitrile	C	C	C	C	C	C	C	C	C	A	A	A	A
Acetyl Chloride	C	C	C	C	C	C	C	C	C	A	A	A	A
Acetylene	A	A	A	A	A	A	A	A	A	A	A	A	A
Acrylic Acid	B	B	C	B	B	B	B	B	B	A	A	A	A
Acrylonitrile	C	C	C	C	C	C	C	C	C	A	A	A	A
Adipic Acid	A	A	A	A	A	A	A	A	A	A	A	A	A
Air	A	A	A	A	A	A	A	A	A	A	A	A	A
Allyl Chloride	B	B	C	B	B	B	B	B	B	A	A	A	B
Alum	A	A	A	A	A	A	A	A	A	A	A	A	B
Aluminium Acetate	A	A	A	A	A	A	A	A	A	A	A	A	A
Aluminium Chloride	A	A	A	A	A	A	A	A	A	A	A	A	A
Aluminium Hydroxide (Solid)	A	A	A	A	A	A	A	A	A	A	A	A	A
Aluminium Sulphate	A	A	A	A	A	A	A	A	A	A	A	A	B
Ammonia Gas	B	B	B	B	B	B	B	B	B	A	A	A	A
Ammonium Carbonate	A	A	A	A	A	A	A	A	A	A	A	A	A
Ammonium Chloride	A	A	A	A	A	A	A	A	A	A	A	A	C
Ammonium Hydroxide	A	A	A	A	A	A	A	A	A	A	A	A	A
Ammonium Sulphate	A	A	A	A	A	A	A	A	A	A	A	A	B
Amyl Acetate	B	B	B	B	B	B	B	B	B	A	A	A	A
Amyl Alcohol	A	A	A	A	A	A	A	A	A	A	A	A	A
Aniline	C	C	C	C	C	C	C	C	C	A	A	A	A
Aqua Regia	C	C	C	C	C	C	C	C	C	A	A	A	C
Asphalt	A	A	B	A	A	A	A	C	A	A	A	A	A
Aviation Fuel	A	A	B	A	A	A	A	B	A	A	A	A	A
Barium Chloride	A	A	A	A	A	A	A	A	A	A	A	A	A
Benzaldehyde	B	B	C	C	B	B	C	B	B	A	A	A	A
Benzene	A	A	C	A	A	A	A	A	A	A	A	A	A
Benzoic Acid	A	B	B	B	B	B	B	A	A	A	A	A	A
Benzonitrile	C	C	C	C	C	C	C	C	C	A	A	A	B
Benzyl Alcohol	B	B	C	C	B	B	C	B	B	A	A	A	A
Benzyl Chloride	B	B	C	B	B	B	B	A	B	A	A	A	B
Blast furnace gas	A	A	A	A	A	A	A	A	A	A	A	A	A
Bleach (solution)	B	B	B	B	B	B	B	B	B	A	A	A	C
Boiler feed water	A	A	A	A	A	A	A	A	A	A	A	A	A
Borax	A	A	A	A	A	A	A	A	A	A	A	A	A
Boric Acid	A	A	A	A	A	A	A	A	A	A	A	A	A

If your chemical resistance requirement is not listed please contact the Novus Technical Team.

- A** = Suitable for application
- B** = Suitability depends on conditions
- C** = Not Suitable

	N10	N20	N26	N28	N30	N34	N45	N48 Acid	N49 Graftec	Uniflon 50	Uniflon 51	Uniflon 53	Novus TI/FI/Hochdruck
Brine	A	A	A	A	A	A	A	A	A	A	A	A	A
Bromine	C	C	C	C	C	C	C	C	C	A	A	A	C
Butadiene	B	B	C	B	B	B	B	C	B	A	A	A	A
Butane	A	A	B	A	A	A	A	A	A	A	A	A	A
Butanol	A	A	A	A	A	A	A	A	A	A	A	A	A
Butyl Acetate	A	B	B	B	B	B	B	B	A	A	A	A	A
Butyl Alcohol	A	A	A	A	A	A	A	A	A	A	A	A	A
Butyl Methacrylate	C	C	C	C	C	C	C	C	C	A	A	A	A
Butyric Acid	A	A	A	A	A	A	A	A	A	A	A	A	B
Calcium Chloride	A	A	A	A	A	A	A	B	A	A	A	A	A
Calcium Hydroxide	A	A	A	A	A	A	A	A	A	A	A	A	B
Calcium Hypochlorite	A	A	A	A	A	A	A	A	A	A	A	A	A
Calcium Sulphate	A	A	A	A	A	A	A	A	A	A	A	A	A
Carbolic Acid	C	C	C	C	C	C	C	B	C	A	A	A	A
Carbon Dioxide	A	A	A	A	A	A	A	A	A	A	A	A	A
Carbon Disulphide	B	C	C	C	C	C	C	C	C	A	A	A	A
Carbon Monoxide	A	A	A	A	A	A	A	A	A	A	A	A	A
Carbon Tetrachloride	B	B	C	B	B	B	B	C	B	A	A	A	A
Castor Oil	A	A	A	A	A	A	A	A	A	A	A	A	A
Caustic Soda <25%	A	B	B	B	B	B	B	A	B	B	C	A	B
Caustic Soda <50%	B	B	B	B	B	B	B	B	B	B	C	A	B
Caustic Soda >50%	B	C	C	C	C	C	C	C	C	B	C	A	B
Chlorine Dioxide	C	C	C	C	C	C	C	C	C	A	A	A	C
Chlorine Wet	C	C	C	C	C	C	C	C	C	A	A	A	C
Chlorine Dry	B	B	B	C	B	B	C	B	B	A	A	A	A
Chlorine Liquid	B	B	B	C	B	B	C	B	B	A	A	A	A
Chloroacetic Acid	C	C	C	C	C	C	C	C	C	A	A	A	C
Chlorobezene	B	B	C	C	B	B	C	C	B	A	A	A	A
Chloroform	B	B	C	B	B	B	B	B	B	A	A	A	A
Chlorotrifluoride	C	C	C	C	C	C	C	C	C	C	C	C	C
Chromic Acid	C	C	C	C	C	C	C	B	C	A	A	A	C
Citric Acid	A	A	A	B	A	A	B	A	A	A	A	A	B
Condensation Water	A	A	A	A	A	A	A	A	A	A	A	A	A
Copper Acetate	A	A	A	A	A	A	A	A	A	A	A	A	A
Copper Sulphate	A	A	A	A	A	A	A	A	A	A	A	A	A
Creosote	B	B	C	B	B	B	B	B	B	A	A	A	A
Cresol	B	B	B	B	B	B	B	C	B	A	A	A	A
Crude Oil	A	A	C	A	A	A	A	A	A	A	A	A	A
Cyclohexane	B	B	C	B	B	B	B	B	B	A	A	A	A
Cyclohexanol	A	A	A	A	A	A	A	A	A	A	A	A	A
Cyclohexanone	C	C	C	C	C	C	C	C	C	A	A	A	A
Dibenzyl Ether	C	C	C	C	C	C	C	C	C	A	A	A	A
Dibutyl Phthalate	B	B	B	B	B	B	B	B	B	A	A	A	A

	N10	N20	N26	N28	N30	N34	N45	N48 Acid	N49 Graftec	Uniflon 50	Uniflon 51	Uniflon 53	Novus TI/Fl/Hochdruck
Diesel Oil	A	A	C	A	A	A	A	A	A	A	A	A	A
Diethanolamine	B	B	B	B	B	B	B	B	B	A	A	A	A
Diethylamine	B	B	B	B	B	B	B	B	B	A	A	A	A
Di-iso Butyl Ketone	B	B	B	B	B	B	B	B	B	A	A	A	A
Dimethyl Formamide	C	C	C	C	C	C	C	C	C	A	A	A	A
Dimethylamine	B	B	B	B	B	B	B	B	B	A	A	A	A
Dioxane	B	B	B	C	B	B	C	C	B	A	A	A	A
Diphyl (Dowtherm A)	A	A	A	A	A	A	A	B	A	A	A	A	A
Ethane	A	A	A	A	A	A	A	A	A	A	A	A	A
Ethanol	A	A	A	A	A	A	A	A	A	A	A	A	A
Ethyl Acetate	B	B	C	B	B	B	B	B	B	A	A	A	A
Ethyl Acrylate	C	C	C	C	C	C	C	C	C	A	A	A	A
Ethyl Alcohol	A	A	A	A	A	A	A	A	A	A	A	A	A
Ethyl Chloride (Dry)	B	B	C	C	B	B	C	C	B	A	A	A	A
Ethyl Ether	A	A	B	A	A	A	A	B	A	A	A	A	A
Ethylbenzene	B	B	C	B	B	B	B	B	B	A	A	A	A
Ethylene	A	A	A	A	A	A	A	A	A	A	A	A	A
Ethylene Chloride	C	C	C	C	C	C	C	A	C	A	A	A	A
Ethylene Glycol	A	A	A	A	A	A	A	A	A	A	A	A	A
Fluorine Dioxide	C	C	C	C	C	C	C	C	C	C	C	C	C
Fluorine Gaseous	C	C	C	C	C	C	C	C	C	C	C	C	C
Fluorine Liquid	C	C	C	C	C	C	C	C	C	C	C	C	C
Formaldehyde	B	B	B	B	B	B	B	B	B	A	A	A	A
Formamide	B	B	B	B	B	B	B	B	B	A	A	A	A
Formic Acid 10%	A	A	A	A	A	A	A	A	A	A	A	A	A
Formic Acid 85%	B	B	C	B	B	B	B	A	B	A	A	A	B
Freons (see refrigerants)													
Fuel Oil	A	A	C	A	A	A	A	A	A	A	A	A	A
Gas (LPG)	A	A	A	A	A	A	A	A	A	A	A	A	A
Gas (Natural Gas)	A	A	A	A	A	A	A	A	A	A	A	A	A
Gas Oil	A	A	C	A	A	A	A	A	A	A	A	A	A
Gasoline	A	A	C	A	A	A	A	A	A	A	A	A	A
Generator Gas	A	A	A	A	A	A	A	A	A	A	A	A	A
Glucose	A	A	A	A	A	A	A	A	A	A	A	A	A
Glycerine	A	A	A	A	A	A	A	A	A	A	A	A	A
Glycol	A	A	B	A	A	A	A	A	A	A	A	A	A
Heating Oil	A	A	B	A	A	A	A	A	A	A	A	A	A
Heptane	A	A	B	A	A	A	A	A	A	A	A	A	A
Hexane	A	A	A	A	A	A	A	A	A	A	A	A	A
Hydraulic Oil	A	A	B	A	A	A	A	A	A	A	A	A	A
Hydrochloric Acid (20%)	B	B	C	B	B	B	B	A	B	A	A	A	A
Hydrochloric Acid (37%)	C	C	C	C	C	C	C	A	C	A	A	A	A
Hydrofluoric Acid <65%	C	C	C	C	C	C	C	C	C	C	C	A	C



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**C** = Not Suitable

	N10	N20	N26	N28	N30	N34	N45	N48 Acid	N49 Graftec	Uniflon 50	Uniflon 51	Uniflon 53	Novus TI/FI/Hochdruck
Hydrofluoric Acid >65%	C	C	C	C	C	C	C	C	C	C	C	B	C
Hydrofluorosilicic Acid	C	C	C	C	C	C	C	C	C	C	C	B	C
Hydrogen	A	A	B	A	A	A	A	A	A	A	A	A	A
Hydrogen Chloride (Dry)	B	B	B	B	B	B	B	B	B	A	A	A	A
Hydrogen Fluoride	C	C	C	C	C	C	C	C	C	C	C	C	C
Hydrogen Peroxide 6%	B	B	B	B	B	B	B	B	B	A	A	A	A
Hydrogen Sulphide	B	B	B	B	B	B	B	B	B	A	A	A	A
Isoctane	A	A	B	A	A	A	A	A	A	A	A	A	A
Isopropyl Acetate	B	B	B	B	B	B	B	B	B	A	A	A	A
Isopropyl Alcohol	A	A	A	A	A	A	A	A	A	A	A	A	A
Isopropyl Ether	B	B	B	B	B	B	B	B	B	A	A	A	A
Kerosene	A	A	C	A	A	A	A	A	A	A	A	A	A
Lactic Acid	B	B	B	B	B	B	B	A	B	A	A	A	B
Linseed Oil	A	A	B	A	A	A	A	A	A	A	A	A	A
Liquid Petroleum Gas	A	A	A	A	A	A	A	A	A	A	A	A	A
Lubricating Oil	A	A	B	A	A	A	A	A	A	A	A	A	A
Machine Oil	A	A	B	A	A	A	A	A	A	A	A	A	A
Magnesium Sulphate	A	A	B	A	A	A	A	A	A	A	A	A	A
Maleic Acid	B	B	B	B	B	B	B	A	B	A	A	A	A
Maleic Anhydride	C	C	C	C	C	C	C	C	C	A	A	A	A
Methane	A	A	A	A	A	A	A	A	A	A	A	A	A
Methanol	A	A	A	A	A	A	A	A	A	A	A	A	A
Methyl Alcohol	A	A	A	A	A	A	A	A	A	A	A	A	A
Methyl Chloride	B	B	C	B	B	B	B	B	B	A	A	A	A
Methyl Ethyl Ketone	B	B	B	B	B	B	B	A	B	A	A	A	A
Methyl Methacrylate	C	C	C	C	C	C	C	C	C	A	A	A	A
Methylated Spirits	A	A	B	A	A	A	A	A	A	A	A	A	A
Methylene Chloride	C	C	C	C	C	C	C	C	C	A	A	A	B
Mineral Oil	A	A	B	A	A	A	A	A	A	A	A	A	A
Mobiltherm 600	A	A	B	A	A	A	A	B	A	A	A	A	A
Mobiltherm 603/605	A	A	B	A	A	A	A	B	A	A	A	A	A
Molten Alkali Metals	C	C	C	C	C	C	C	C	C	C	C	C	C
Motor Oil	A	A	B	A	A	A	A	A	A	A	A	A	A
Naphtha	A	A	B	A	A	A	A	A	A	A	A	A	B
Naphthalene	B	B	C	B	B	B	B	B	B	A	A	A	B
Natural Gas	A	A	A	A	A	A	A	A	A	A	A	A	A
Nickel Chloride	A	A	A	A	A	A	A	A	A	A	A	A	B
Nickel Sulphate	A	A	A	A	A	A	A	A	A	A	A	A	A
Nitric Acid <30%	B	C	C	C	C	C	C	B	B	A	A	A	B
Nitric Acid >30%	C	C	C	C	C	C	C	B	C	A	A	A	C
Nitric Acid Red Fuming	C	C	C	C	C	C	C	C	C	A	A	A	C
Nitrogen	A	A	A	A	A	A	A	A	A	A	A	A	A
Octane	A	A	B	A	A	A	A	A	A	A	A	A	A

	N10	N20	N26	N28	N30	N34	N45	N48 Acid	N49 Graftec	Uniflon 50	Uniflon 51	Uniflon 53	Novus TI/Fl/Hochdruck
Oleic Acid	A	A	B	A	A	A	A	A	A	A	A	A	C
Oleum	C	C	C	C	C	C	C	C	C	A	A	C	C
Oxalic Acid	B	B	C	B	B	B	B	B	B	A	A	A	A
Oxygen (BAM Approval)	C	C	C	C	C	A	C	C	A	C	A	A	A
Palmitic Acid	A	A	A	A	A	A	A	A	A	A	A	A	A
Paraffin	A	A	C	A	A	A	A	A	A	A	A	A	A
Pentane	A	A	B	A	A	A	A	A	A	A	A	A	A
Perchlorethylene	B	B	C	C	B	B	C	B	B	A	A	A	A
Perchloric Acid	C	C	C	C	C	C	C	B	C	A	A	A	C
Petroleum	A	A	C	A	A	A	A	A	A	A	A	A	A
Phenol	C	C	C	C	C	C	C	B	C	A	A	A	A
Phosgene	C	C	C	C	C	C	C	C	C	A	A	A	A
Phosphoric Acid <45%	B	B	C	B	B	B	B	A	B	A	A	A	A
Phosphoric Acid >45%	B	C	C	C	C	C	C	A	B	B	B	A	B
Phthalic Acid	A	A	A	A	A	A	A	A	A	A	A	A	A
Phthalic Anhydride	C	C	C	C	C	C	C	C	C	A	A	A	A
Potassium Acetate	A	A	A	A	A	A	A	A	A	A	A	A	A
Potassium Carbonate	A	A	C	A	A	A	A	A	A	A	A	A	A
Potassium Chlorate	A	A	A	A	A	A	A	C	A	A	A	A	A
Potassium Chloride	A	A	A	A	A	A	A	A	A	A	A	A	A
Potassium Cyanide	A	A	A	A	A	A	A	A	A	A	A	A	A
Potassium Dichromate <20%	A	A	A	A	A	A	A	A	A	A	A	A	A
Potassium Hydroxide <50%	B	B	B	B	B	B	B	B	B	C	C	A	A
Potassium Hydroxide >50%	B	C	C	C	C	C	C	C	C	C	C	A	A
Potassium Hypochlorite	B	B	B	C	B	B	C	B	B	A	A	A	C
Potassium Nitrate	A	A	A	A	A	A	A	A	A	A	A	A	B
Potassium Permanganate	A	A	A	A	A	A	A	B	A	A	A	A	A
Producer Gas	A	A	A	A	A	A	A	B	A	A	A	A	A
Propane	A	A	A	A	A	A	A	A	A	A	A	A	A
Pyridine	C	C	C	C	C	C	C	C	C	A	A	A	A
Rape Seed Oil	A	A	A	A	A	A	A	A	A	A	A	A	A
Refrigerant R11	A	A	C	A	A	A	A	C	A	A	A	A	A
Refrigerant R112	A	A	C	A	A	A	A	B	A	A	A	A	A
Refrigerant R113	A	A	A	A	A	A	A	A	A	A	A	A	A
Refrigerant R114	A	A	A	A	A	A	A	A	A	A	A	A	A
Refrigerant R114B2	A	A	C	A	A	A	A	A	A	A	A	A	A
Refrigerant R115	A	A	A	A	A	A	A	A	A	A	A	A	A
Refrigerant R12	A	A	A	A	A	A	A	A	A	A	A	A	A
Refrigerant R123	B	B	C	B	B	B	B	C	B	A	A	A	A
Refrigerant R125	B	B	A	B	B	B	B	C	B	A	A	A	A
Refrigerant R13	A	A	A	A	A	A	A	A	A	A	A	A	A
Refrigerant R13B1	A	A	A	A	A	A	A	A	A	A	A	A	A
Refrigerant R134A	A	A	B	A	A	A	A	C	A	A	A	A	A

If your chemical resistance requirement is not listed please contact the Novus Technical Team.

- A** = Suitable for application
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- C** = Not Suitable

	N10	N20	N26	N28	N30	N34	N45	N48 Acid	N49 Graftec	Uniflon 50	Uniflon 51	Uniflon 53	Novus TI/FI/Hochdruck
Refrigerant R141A	A	A	C	A	A	A	A	C	A	A	A	A	A
Refrigerant R141B	A	A	C	A	A	A	A	C	A	A	A	A	A
Refrigerant R152A	A	A	A	A	A	A	A	C	A	A	A	A	A
Refrigerant R22	B	B	B	B	B	B	B	C	B	A	A	A	A
Refrigerant R402A	A	A	B	A	A	A	A	C	A	A	A	A	A
Refrigerant R402B	A	A	B	A	A	A	A	C	A	A	A	A	A
Refrigerant R404A	A	A	B	A	A	A	A	C	A	A	A	A	A
Refrigerant R502	A	A	B	A	A	A	A	C	A	A	A	A	A
Refrigerant R507	A	A	B	A	A	A	A	C	A	A	A	A	A
Salicylic Acid	B	B	B	B	B	B	B	A	B	A	A	A	B
Santotherm 66	A	A	A	A	A	A	A	A	A	A	A	A	A
Sea Water	A	A	A	A	A	A	A	A	A	A	A	A	A
Silicone Oil	A	A	A	A	A	A	A	A	A	A	A	A	A
Silver Nitrate	A	A	A	A	A	A	A	A	A	A	A	A	A
Soap	A	A	A	A	A	A	A	A	A	A	A	A	A
Sodium Aluminate	A	A	A	A	A	A	A	A	A	A	A	A	A
Sodium Bicarbonate	A	A	A	A	A	A	A	A	A	A	A	A	A
Sodium Bisulphite	A	A	A	A	A	A	A	A	A	A	A	A	A
Sodium Chloride	A	A	A	A	A	A	A	A	A	A	A	A	B
Sodium Hydroxide <25%	A	B	B	B	B	B	B	A	B	B	C	A	B
Sodium Hydroxide <50%	B	B	B	B	B	B	B	B	B	B	C	A	B
Sodium Hydroxide >50%	B	C	C	C	C	C	C	C	C	B	C	A	B
Sodium Silicate	A	A	A	A	A	A	A	A	A	A	A	A	A
Sodium Sulphide	A	A	A	A	A	A	A	A	A	A	A	A	B
Sodium Sulphate	A	A	A	A	A	A	A	A	A	A	A	A	A
Starch	A	A	A	A	A	A	A	A	A	A	A	A	A
Steam	A	B	B	B	B	A	B	B	A	A	A	A	A
Stearic Acid	A	A	B	B	A	A	B	B	A	A	A	A	A
Styrene	C	C	C	C	C	C	C	C	C	A	A	A	A
Sugar	A	A	A	A	A	A	A	A	A	A	A	A	A
Sulphur	B	B	B	C	B	B	C	B	B	A	A	A	A
Sulphur Dioxide Dry	B	B	C	B	B	B	B	A	B	A	A	A	A
Sulphur Trioxide	C	C	C	C	C	C	C	C	C	A	A	A	A
Sulphuric Acid (Fuming)	C	C	C	C	C	C	C	C	C	A	A	C	C
Sulphuric Acid 30%	C	C	C	C	C	C	C	A	C	A	A	A	C
Sulphuric Acid 50%	C	C	C	C	C	C	C	B	C	A	A	A	C
Sulphuric Acid 96%	C	C	C	C	C	C	C	B	C	A	A	A	C
Sulphurous Acid	B	B	C	C	B	B	C	A	B	A	A	A	B
Tannic Acid	A	A	A	A	A	A	A	A	A	A	A	A	A
Tar	A	A	B	A	A	A	A	C	A	A	A	A	A
Tartaric Acid	A	A	A	A	A	A	A	A	A	A	A	A	B
Tetrachloroethylene	B	B	C	C	B	B	C	A	B	A	A	A	A
Thermal Oil	A	A	B	A	A	A	A	A	A	A	A	A	A

	N10	N20	N26	N28	N30	N34	N45	N48 Acid	N49 Graftec	Uniflon 50	Uniflon 51	Uniflon 53	Novus TI/FI/Hochdruck
Toluene	B	B	C	B	B	B	B	B	B	A	A	A	A
Transformer Oil	A	A	B	A	A	A	A	B	A	A	A	A	A
Transmission Oil	A	A	B	A	A	A	A	A	A	A	A	A	A
Trichloroethylene	B	B	C	C	B	B	C	B	B	A	A	A	A
Triethanolamine	A	A	A	A	A	A	A	A	A	A	A	A	A
Turpentine	A	A	C	A	A	A	A	A	A	A	A	A	A
Urea	A	A	A	A	A	A	A	A	A	A	A	A	A
Vegetable Oil	A	A	C	A	A	A	A	A	A	A	A	A	A
Vinyl Acetate	B	B	C	C	B	B	C	B	B	A	A	A	A
Vinyl Chloride	C	C	C	C	C	C	C	C	C	A	A	A	A
Vinyl Bromide	C	C	C	C	C	C	C	C	C	A	A	A	A
Water	A	A	A	A	A	A	A	A	A	A	A	A	A
White Spirit	A	A	B	A	A	A	A	A	A	A	A	A	A
Xylene	A	A	B	A	A	A	A	B	A	A	A	A	A
Zinc Chloride	A	A	A	A	A	A	A	A	A	A	A	A	B
Zinc Sulphate	A	A	A	A	A	A	A	A	A	A	A	A	A

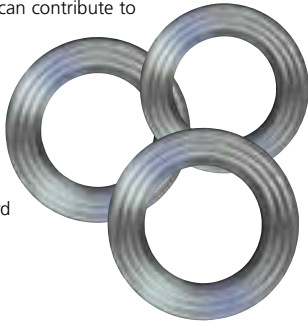
The information on compatibility should only be used as a general guide to the selection of the most suitable material. If in doubt contact the Novus Technical Team.

As the company's products are used for a multiplicity of purposes and as the company has no control over the method of their applications or use, the company excludes all conditions or warranties, expressed or implied by statute or otherwise, as to their products and/or their fitness for any particular purpose. Any technical co-operation between the company and the customer is given for customer assistance only and without liability on the part of the company.

### ElastaGraph™ Flange Gaskets

**Elastagraph** gaskets are manufactured by infusing a seamless layer of flexible graphite at varying densities and thicknesses over a corrugated metallic core. Unlike competitor products ElastaGraph does not contain any adhesive which can contribute to bolt torque loss.

Available for Class 150 and 300lb standard flanges and to suit non-standard requirements.



### Spiral Wound Gaskets

Novus spiral wound gaskets are semi-metallic products designed for high pressure and temperature applications. We hold over 100,000 standard gaskets in stock and offer fast track manufacturing for non-standard items.



### Camprofile Gaskets

Novus Camprofile gaskets are the ideal product choice for standard pipeline and heat exchanger applications. They provide the highest levels of sealing integrity but with the ability to seal at seating stresses normally associated with sheet materials.

For further information on this product please contact our Technical Team.



### Ring Joint Gaskets

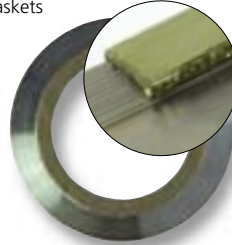
Metallic ring joints are designed for high-pressure applications. They are available in a variety of forms to suit differing flange formats.

Novus Sealing is approved to API 6A Level 4 to manufacture Ring Type Joints and we hold large stocks of standard material grades.



### Novus Therm

Novus Therm is a specially developed sealing material capable of maintaining a long term seal at temperatures up to 1000°C. It is available in sheet form or as a filler for spiral wound gaskets or Camprofiles.



### Metal Jacketed Gaskets

Metal jacketed gaskets consist of a soft filler encapsulated in a metallic material. They can be produced in a variety of configurations making them ideal for heat exchanger applications. A wide range of filler and jacket materials are available to suit every service condition.



### Compression Packings

In addition to our sheet and gasket products, Novus offer a full range of compression packings for valve, rotary pump and reciprocating pump applications.

Materials of construction include PTFE, Graphite, Carbon Fibre and synthetic fibres in a variety of combinations.



### Insulation Kits

Novus provide a complete range of flange insulation products to limit corrosion in pipeline systems. Our kits are available for every type of flange and in a range of materials to suit the application.



**Novus Kit D-RTJ**  
Type D with RTJ gasket



**Novus Kit E-FF**  
Type E with full face gasket



**Novus Kit F-RF**  
Type F with IBC gasket

### Environmental Solutions

Novus leak detection and repair management programs are designed to ensure our clients reduce their environmental impact by minimising the release of airborne pollution and contaminants. Our skilled technicians have a wealth of experience in the identification and repair of equipment leaks. Please contact our Technical Team for further information.

### Joint Integrity Programs

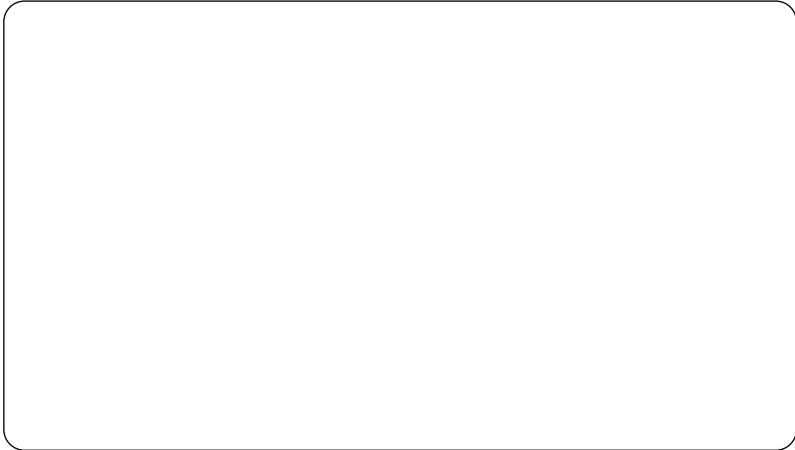
Our joint integrity programs are designed to assist companies in the control of joint leakage from plant. We offer a range of programs and services to suit your needs. Please contact our Technical Team for further information, they will be happy to discuss the programs available.





**n Worldwide**

**Novus Sealing** and our distributors are fully committed to ensuring our customers throughout the world receive the highest level of quality and technical support for our products and services. Our technical specialists can provide expertise on all issues associated with sealing performance.



Certificate No. 18566  
BS EN ISO 9001:2000



Certificate No. 18566  
BS EN ISO 14001:1996



AS/NZS ISO 9001:2000  
Lic: QEC 5296  
SAI Global



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